

# ENGINEERING CAPABILITIES

tailor-made approach

concept design multi-discipline design office

experienced engineers

wide-range design verification

state-of-the-art software









## **PERSONEL**

- **4** STRUCTURAL ENGINEERS
- **14** MECHANICAL ENGINEERS
- 4 HYDRAULIC ENGINEERS
- **8** SENIOR ENGINEERS
- 4 ELECTRICAL ENGINEERS
- 4 PROCESS ENGINEERS

# DESIGN APPROVAL













#### **HYDRAULIC SYSTEMS**

#### **Control Systems**

- > Manual
- > Hydraulic
- > Electro-hydraulic
- > Remote/radio
- > Mixed, e.g. radio+manual

#### **Devices**

- Devices with own hydraulic power unit
- Devices supplied from external source
- > Hydraulic power unit (self contained)

#### **HPU Devices and Controls**

- > Electric motor
- Diesel engine
- > Pneumatic motor
- Load sensing (ls)
- > Pressure compensated (pc) ls + torque limiter
- > Pc + torque limiter

#### **Connections Systems**

- > lic 37 (iso 8434-2)
- > F37 (iso 6162-1/-2)
- > Vossform (iso 8434-1)
- > Walform (iso 8434-1)
- > Other systems (on customer's request,
- > E.G. Eo-2 iso8434-1, eo2-form, cutting ring, etc.)

#### **ELECTRICAL SYSTEMS**

#### **Switchboards & Junction Boxes**

- > Power
- Control

#### **Drives**

- > Electro-hydraulic
- > Electric

#### PLC & safety PLC (EN 13849)

- Siemens
- Danfoss
- > Schneider
- Mitsubishi
- Other systems (on customer's request,e.g. Omron, allen-bradley, etc.)

#### **Human Machine Interface**

- > Touch panel
- Display
- > Control stand
- > Radio control

#### **Hazardous Area Solutions**

- ATEX / Ex rated systems
- ATEX / Ex rated components
- Customized Ex switchboards
- Certified engineers

#### **MECHANICAL SYSTEMS**

#### **Basic engineering**

- Design basis record
- Calculation of loads
- Preliminary design

#### Mechanisms

- > Electric
- Hydraulic
- > Pneumatic

#### Strength calculations

- Main structure
- Detailed calculations
- > Buckling
- Fatigue
- > FEM analysis components
- > selection (motors, gearboxes,
- > cylinders, bearings etc.)
- Calculations report

#### Software

- > AutoCAD
- > Autodesk Robot Structural Analysis
- > Autodesk Inventor
- Dlubal Plate-Buckling
- Dlubal Shape-Thin
- > Femap with NX Nastran **and more**



# **ABOUT**

140 employees

30 design engineers

20 years experience

established 2001

over 200 projects

worldwide clients



#### **Head office Protea**

Galaktyczna 30A 80-299 Gdansk, Poland

### **Design office & Factory**

Ligota Gorna, Gorzowska 18 46-200 Kluczbork, Poland

#### **Head office Axxia**

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