

CERTIFICATE

of conformity of the factory production control

No. 2274-CPR-0140-2018-001 Rev.4

In compliance with Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (the CPR), this certificate applies to the construction product:

structural components and kits for steel and aluminum structures to EXC 4 according to the standard PN-EN 1090-2:2018-09 i PN-EN 1090-3:2019-05

for load-bearing structures in all types of buildings, constancy of performance declaration method: 1, 2, 3a, 3b according to the standard PN-EN 1090-1+A1:2012

placed on the market under the name or the trade mark of:

Name of the manufacturer: **PROTEA Sp. z o.o.**
ul. Galaktyczna 30a, 80-299 Gdańsk, Poland
and produced in the manufacturing plant:

Manufacturing plant: **ul. Gorzowska 18, Ligota Górna,**
46-200 Kluczbork, Poland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the standard

PN-EN 1090-1+A1:2012

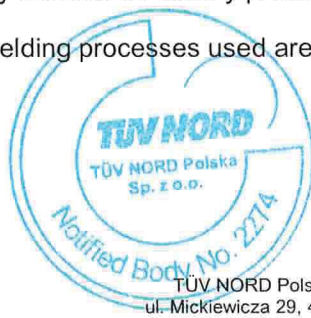
under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on **06.09.2018** and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

The range, execution class and welding processes used are set out in the appendix.

Katowice, 22.08.2022




Zbigniew Grzybacz
Certifier

TUV NORD Polska Sp. z o.o.
ul. Mickiewicza 29, 40-085 Katowice

Notified Body No. 2274

Product Certification Body accredited by PCA, No. AC 103

Appendix to the certificate of conformity of factory production control

No. 2274-CPR-0140-2018-001 Rev.4

1. Scope and performance class:

Manufacturing of load-bearing structural components and kits for steel and aluminium structures in class EXC 4 according to standard PN-EN 1090-2:2018-09 i PN-EN 1090-3:2019-05
Constancy of performance declaration method: 1, 2, 3a, 3b.

2. Technical specifications applied:

PN-EN 1090-1+A1:2012
PN-EN 1090-2:2018-09
PN-EN 1090-3:2019-05

3. Manufacturing Plant:

PROTEA Sp. z o.o., ul. Gorzowska 18, Ligota Górna, 46-200 Kluczbork, Poland

4. Welding processes and basic materials:

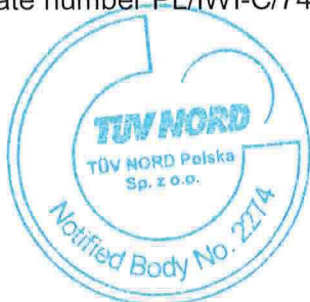
Welding process acc. to PN-EN ISO 4063:2011	Material group acc. to ISO/TR 15608:2013	Material specifications
141 TIG Tungsten inert gas welding, manual	1.1+8.1, 1.2+8.1, 8.1, 8.2, 23	EN 10025-2, EN 10210-1; EN 10219-1; EN 10088-4;-5 EN 10296-2, EN 10297-2 EN 573-2,-3
135 MAG Metal active gas welding, partially mechanized	1.1, 1.2, 8.1+1.2, 8.1, 8.2,	EN 10025-2, EN 10210-1; EN 10219-1; EN 10088-4;-5 EN 10296-2, EN 10297-2
136 MAG welding with flux cored electrode, partially mechanized	1.1, 1.2	EN 10025-2, EN 10210-1; EN 10219-1
138 MAG welding with metal cored electrode, partially mechanized	1.1, 1.2	EN 10025-2, EN 10210-1; EN 10219-1
121 UP submerged arc welding with solid wire electrode, fully mechanized	1.1, 1.2, 1.3, 2.1	EN 10025-2,-3,-4 EN 10210-1; EN 10219-1

5. Responsible welding coordinators:

The manufacturer has the personnel responsible for welding supervision in accordance with the requirements of PN-EN ISO 14731:2019-05; qualification level C; certificate number PL/IWE/3024/2020, qualification level S; certificate number PL/IWI-C/747/2018, PL/IWT/218/2014

6. Remarks:

Katowice, 22.08.2022




Zbigniew Grzybacz
Certifier